



## Technical Note

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Subject: Calculating pH from Sulfuric Acid concentration

### 1. Introduction

Operation of SO<sub>x</sub> scrubber system generates effluent taking SO<sub>x</sub> contents as the Sulfuric Acid ( $H_2SO_4$ ). Due to the strong acidity of  $H_2SO_4$  scrubber manufacturers consider special alloy with higher corrosion resistance performance especially against Sulfuric Acid.

STI has prepared for this document to explain shipyard designers and/or ship operators with the relationship between Sulfuric Acid concentration in weight ( $WC$ ) and corresponding  $pH$  values.

### 2. Calculation example

#### 2.1 pH calculation

$pH$  is a simple measurement counting the number of  $H^+$  ion within a solution.

$$pH = -\log (H^+) \quad (1)$$

For the case of ‘strong acids’ like Sulfuric Acid,  $[H^+]$  is the same as  $[HA]$ , where  $[HA]$  is concentration of the acid given as ‘mole/liter’.

Sulfuric Acid,  $H_2SO_4$ , yields two  $[H^+]$  ions when dissolved into water. It means that  $[H^+]$  is two times of  $[HA]$  for the case of  $H_2SO_4$ .

#### 2.2 Concentration of Sulfuric Acid

Molecular weight of Sulfuric Acid,  $H_2SO_4$ , is 50 gram/mole.

$$50 = H \times 2 + S + O \times 4 = 1 \times 2 + 16 + 8 \times 2$$

Weight concentration ( $WC$ ) of 1% of Sulfuric Acid in water is 1/5 mole/liter. (For the case of fresh water, 1 liter is 1kg in weight.)

$$1\% \text{ WC} = 10 \frac{\text{g}}{\text{l}} = \frac{1 \text{ mole}}{5 \text{ liter}} \quad (2)$$

### 2.3 pH calculation example #1

A SO<sub>x</sub> scrubber uses 135 times of seawater compared to the fuel in weight.

When a diesel engine uses fuel oil with 3.5% sulfur contents in weight and all the sulfur contents in the exhaust gas flow (in the form of SO<sub>2</sub> and SO<sub>3</sub>) dissolves into spray water, the WC becomes 0.026% (=3.5% / 135). This is an ideal case assuming that all the SO<sub>2</sub> in the exhaust gas dissolve in the spray water, and no spray water evaporates within the scrubber unit.

In this case, molecular concentration of the sulfuric acid becomes, 0.0052 mole/liter.

The amount of  $[H^+]$  in the solution is 0.01, two (2) times of mole concentration.

pH value of this solution is 2 (= -log(0.01)).

### 2.4 pH calculation example #2

Calculate the pH values of a solution with 10% WC of sulfuric acid.

Weight of the sulfuric acid in the water is 100g per liter (of fresh water).

It is 2 mole/liter as shown in (2).

The amount of  $[H^+]$  in the solution is 4.

pH value of this solution is -0.6 (= -log(4)).

### 2.5 pH calculation example #3

Calculate the Sulfuric Acid concentration from a given pH value of 3.5.

The calculation is to be made in a reverse process compared to the two examples shown in Sec. 2.3 and Sec. 2.4. Inverse of the pH equation, (1),

$$H^+ = 10^{-pH} = 10^{-3.5} \quad (3)$$

When the given pH is 3.5, then  $H^+$  is 0.00032.

As the  $H^+$  is 2 times of  $[HA]$  for the case of Sulfuric Acid, H<sub>2</sub>SO<sub>4</sub>,  $[HA]$  is 0.00016 mole/liter.

Using the equation (2), 0.00016 mole/liter of concentration is equivalent to 0.0008 (= 0.00016/0.2) gram/liter.

This is equivalent to 0.0008% of Sulfuric acid concentration.



### 3. Summary: *pH* vs. weight concentration (*WC*)

The relationship between *pH* and weight concentration of Sulfuric acid can be made by combining the two equations, (1) and (2). It should be noted that  $H^+$  is 2 times of  $[HA]$  for the case of Sulfuric Acid,  $H_2SO_4$ .

$$\begin{aligned} pH &= -\log(H^+) \\ &= -\log(2 HA) \\ &= -\log(10 WC) \end{aligned} \tag{4}$$

Graphical representation of equation (4) over a *WC* range of  $10^{-6}\%$  to 100% is as shown in Figure 1.

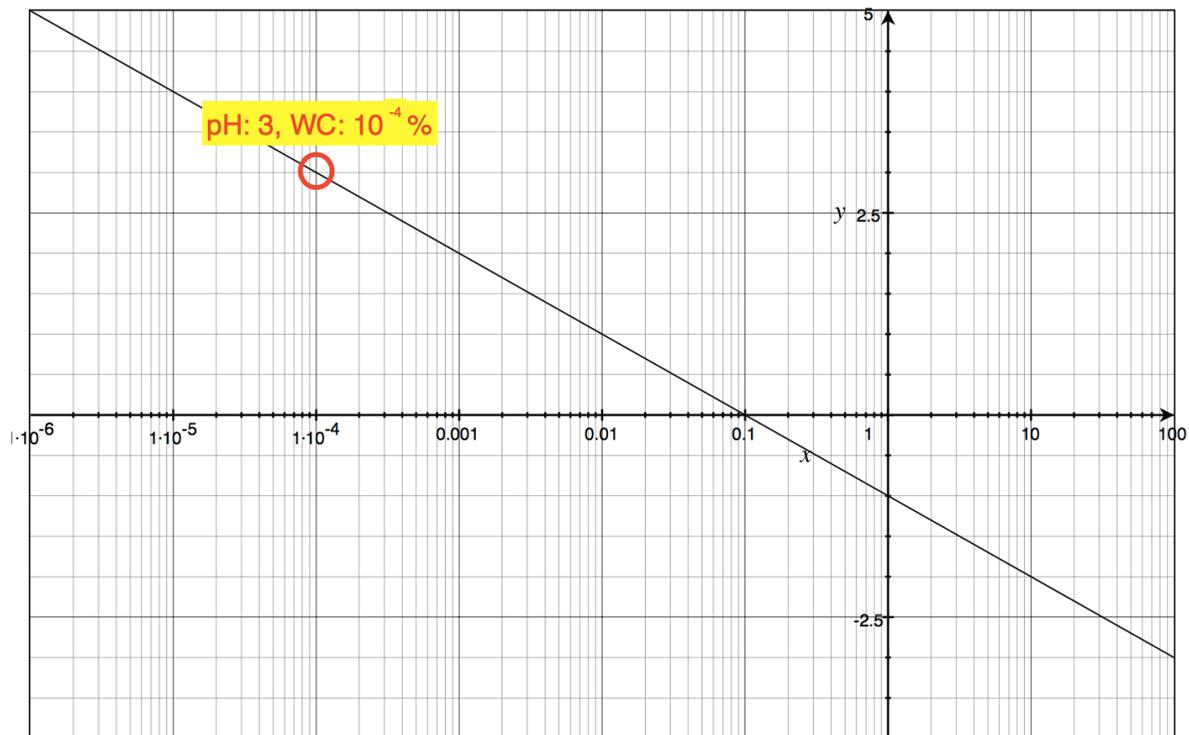


Figure 1. Weight concentration of Sulfuric Acid in % vs. *pH* value,  $WC = \{10^{-6} \dots 10^2\}$

